

A Preparative Scale Synthesis of C₃₆ by High-Temperature Laser-Vaporization: Purification and Identification of C₃₆H₄ and C₃₆H₆O

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C₆₀ has been considered as the smallest fullerene that can be produced, separated, and isolated in macroscopic quantity. This is largely because of the fact that C₆₀ is the smallest fullerene which satisfies the so-called isolated pentagon rule (IPR).¹ In fact, it was not until quite recently that the first smaller fullerene than C₆₀, C₃₆, has been produced by the electric arc-discharge method by Zettl and co-workers.^{2,3} Their study suggests that a fullerene-like caged C₃₆ exists as a covalently bonded cluster-assembled material in the solid state. However, various attempts to reproduce the production of C₃₆ by arc-discharge have not so far been successful, probably because the optimum arc discharge conditions on the production of C₃₆ are still not known.⁴

Here we report the first successful production of C₃₆ hydrides (C₃₆H₄ and C₃₆H₆) via the high-temperature laser-vaporization of metal-doped graphite rods, which has been commonly used for the production of metallofullerenes^{5,6} and single-wall carbon nanotubes (SWNTs).⁷ We have found that metal catalysts such as Ni/Co and Ni/Y significantly enhance the production of C₃₆ and its hydrides. Furthermore, we have found that purified C₃₆ materials exist as a cluster-assembled material in the solid state, not as a molecular form like C₆₀.

Soot containing C₃₆ species together with fullerenes (mostly C₆₀ and C₇₀) and single-wall carbon nanotubes (SWNTs) was produced by high-temperature (500–1,200 °C) laser-vaporization (Nd:YAG at 532 nm, 7.6 J/cm², 10 Hz) of Ni/Co- or Ni/Y-doped graphite rods [Ni(0.6 atomic %)/Co(0.6%) or Ni(4.2%)/Y(1.0%); Toyo Tanso Co. Ltd.] under Ar flow (300 mL/min) at 500 Torr in a furnace. Special precautions were taken to laser-vaporize the fresh graphite surface. The flowing Ar gas swept the soot from the high-temperature vaporization zone to a water-cooled Ni substrate downstream, just outside the furnace. The metal doping into graphite rods, which were optimized originally for the production of SWNTs, significantly enhanced C₃₆ generation with respect to pure graphite cases. In situ mass analysis of the soot was performed by a homemade laser-desorption reflectron TOF (LD-TOF) mass spectrometer at 355 nm that was combined with the laser-furnace apparatus, where the trapped soot was anaerobically (in situ) transported to the desorption/ionization region of the TOF mass spectrometer. The separation of C₃₆ material from fullerenes was done by high-performance liquid chroma-

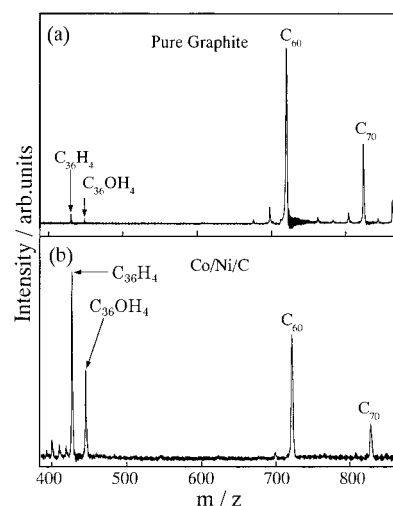


Figure 1. *In situ* laser-desorption TOF mass spectra at 355 nm of as-produced soot produced by high-temperature (1000 °C) laser-vaporization of (a) a pure graphite rod and (b) a Ni/Co-doped composite graphite rod (see text). The enhancement of peaks due to C₃₆ species in part b is particularly noticeable.

tography (HPLC) (330 nm detection, 10 mL/min flow rate)⁸ with a 5PPB column (20 × 250 nm, nacalai tesque) with 100% CS₂ eluent.

Figure 1 (parts a and b) shows *in situ* LD-TOF positive mass spectra of the as-produced soot prepared by laser-vaporization of a pure graphite rod and of a Ni/Co-doped composite rod, respectively. The Ni/Co-doping dramatically enhances the peak due to C₃₆H₄ together with the oxide, C₃₆OH₄. A similar enhancement has been observed for Ni/Y-doping but was not observed for Fe- and Ti-doping. Namely, the formation of C₃₆ is efficiently catalyzed by exactly the same metal catalysts as in those for SWNTs. The intact C₃₆ is not observed and only the hydrides are detected. C₃₆ must be quite reactive so that, immediately after its formation, C₃₆ incorporates four hydrogen atoms on the reactive sites even though only a trace amount of hydrogen sources is present in the entire laser-furnace/TOF-MS combined system.

The formation of C₃₆ also depends on the furnace temperature as has been reported for fullerenes⁵ and SWNTs.⁷ C₃₆ was not produced at room temperature but efficiently produced above 500 °C; the onset temperature is much lower than those of fullerenes and SWNTs (ca. 800 °C). Of particular interests is the observation that C₃₆H₄ (*m/z* 436) and C₃₆OH₄ (*m/z* 452) converted entirely to C₃₆H₆ (*m/z* 438) and C₃₆OH₆ (*m/z* 454), respectively, upon CS₂ solvent extraction (cf. Figure 2a,b). The mass spectral identification of these species was made by comparing the observed ¹³C isotope distributions with the calculated distributions (the insert in Figure 2a). The solvent extraction of the C₃₆H₆ (*m/z* 438) species (rather than the intact C₃₆ or C₃₆H₄) is consistent with a previous report by Piskoti et al.² The peak intensity of the oxide species, C₃₆OH₆, has decreased after the extraction. The observed transformation from C₃₆H₄ to C₃₆H₆ on extraction suggests that two reactive sites were newly formed on C₃₆H₄, favorable to incorporate two additional hydrogen atoms. This may be due to bond-breaking of the solid composed of C₃₆H₄ upon CS₂ extraction, which may lead to the formation of a molecular C₃₆H₆ species in solution. The C₃₆ species are soluble in CS₂ as reported previously.²

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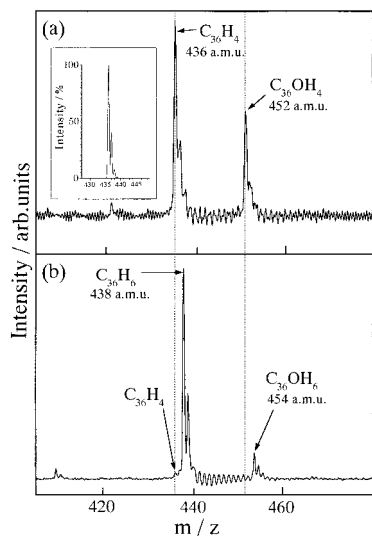


Figure 2. High-resolution LD-TOF mass spectra (355 nm) of C_{36} hydrides of (a) as-produced soot and (b) a CS_2 extract of soot. Mass spectrum (a) was recorded under in situ measurements. The observed ^{13}C isotope distribution of $C_{36}H_4$ is the same as that of the corresponding theoretical distribution as shown in the insert.

Figure 3 shows an HPLC chromatogram of a CS_2 extract of the soot containing C_{36} materials. The peak due to C_{36} species appears at 6 min, earlier than those of C_{60} and C_{70} . The MALDI mass spectral analysis (with a Co ultra-fine powder matrix)¹¹ of this purified HPLC fraction gives an enhanced peak due to $C_{36}H_6$ (cf. the insert of Figure 3). The UV-vis-NIR absorption spectrum of the purified C_{36} materials in CS_2 (not shown) has the onset at around 2200 nm, suggesting that the C_{36} species has a small band-gap (ca. 0.5 eV). MALDI mass spectra with a higher laser fluence gave a series of peaks due to the oligomers of the C_{36} (i.e., C_{144} – C_{216}) species in addition to $C_{36}H_6$. The purified C_{36} forms oligomers (or clusters) immediately after the removal of

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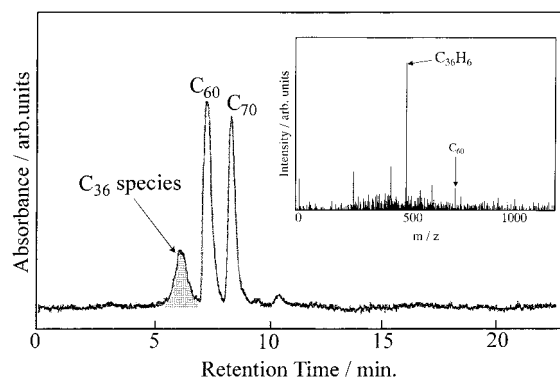


Figure 3. An HPLC chromatogram of a CS_2 extract of soot containing C_{36} species produced by high-temperature (1,000 °C) laser-vaporization (532 nm) of a Ni/Co-doped graphite rod. The peak at 6 min can be identified as due to $C_{36}H_6$. The insert gives a MALDI-TOF mass spectrum of the C_{36} fraction (shaded area) showing an enhanced peak due to $C_{36}H_6$. The small peaks before $C_{36}H_6$ are due to residual hydrocarbons.

solvent CS_2 molecules owing to its very high reactivity. Recent theoretical calculations^{9,10} also support such an oligomer formation of C_{36} . Further structural characterization of the C_{36} species is now in progress.

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Supporting Information Available: Details of the experimental setup and further mass spectral characterization of C_{36} species (PDF). This material is available free of charge via the Internet at <http://pubs.acs.org>.

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